

# Important

## Instruction Sheet for the correct use of PERMAFLEX® Magnetic Signs

For correct use and in order to avoid damage, the following instructions must be observed:

1. Prior to attaching the magnetic sign PERMAFLEX® the base surface and also the magnetic sign must be clean, free of dust and dry.
2. When placed, the magnetic sign PERMAFLEX® must be completely flat and level and, for example, should not be "dog-eared".
3. Removed magnetic signs PERMAFLEX® must be stored flat. Bending, rolling or folding reduces their efficacy considerably. Should you roll-up a magnetic sign, however the printed surface must be external.
4. Do not place magnetic signs PERMAFLEX® around decorative trims or sharp edges of the car body
5. Prior to washing (manual or in a car-wash), the magnetic sign PERMAFLEX® must be removed.
6. It is possible that thick layers of paint or filler coat spots at the position where the sign is to be placed, may considerably restrict its efficacy. If necessary, the magnetic foils PERMAFLEX® with higher adhesive strength, which we offer, should be used. We would be pleased to send you a test sample.
7. The magnetic side of PERMAFLEX® magnetic signs is protection lacquered. At outside summer temperatures and several days continuous adhesion on the car body, conglutination with the car's lacquer may be possible. To avoid such hazards, the magnetic sign must be removed from the car body at night, or when not required. The magnetic sign should be removed from the base at least **once** during the day and be replaced.
8. Long uninterrupted use of magnetic signs PERMAFLEX® on freshly applied (metallic) paint surfaces may, under certain circumstances, result in the formation of slight shadows. We stress that magnetic foils can cause discolorations of certain special paint works ( i.e. metallic paint coats)
9. The use of magnetic signs PERMAFLEX® on over-painted surface (second coating) may result in colour changes, and is therefore not recommended.
10. The magnetic signs PERMAFLEX® should be cleaned with water only. Under no circumstances should the sign be cleaned with solvent or solvent containing liquids. We particularly recommend to wax the brown magnetic side of the signs with acid-free, neutral (pH 7) wax or a specialist wax emulsion for the care of car bodies, which can be easily obtained from most trade dealers.
11. Should due to specific circumstances, waves appear on the magnetic foil PERMAFLEX® we recommend attaching the foil to a min. 1 mm thick sheet tin wall, at app. +30°C to +40°C, for 24 to 48 hours.

### Specific instruction for dealers and processors:

Please make the above instructions known, to the end user, either by printing or by applying a thin self adhesive label to the centre of the sign's back.

Magnetic sheets on rolls should be stored for 1 – 2 days at approx. 18°C room temperature with layers of paper between them before they get printed, which ensures that flat and level material will be at your disposal for further treatment.

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